Journal of Sustainability











🛚 AutoSave 💽 Off) 📙 🏷 -	⊖	• Saved ~ \bigcirc Sear	rch	₽ Er	ma Yuliwati 🛛 🕅) 🗣 🖉	- 0 ×
File <u>Home</u> Insert Draw	Design Layout References	Mailings Review View H	lelp Grammarly ACROBAT		C C C	omments 🛛 🖉 🖡	Editing 👻 🖻 Share 👻
$\begin{array}{c c} & & \\ & & \\ & \\ & \\ & \\ & \\ & \\ & \\ & $	$ \begin{array}{c c} \hline 11 & \checkmark & A^{*} & A^{*} & Aa & \downarrow & Ap \\ \hline \mathbf{x}_{2} & \mathbf{x}^{2} & \blacksquare & \checkmark & \checkmark & \blacksquare & \checkmark \\ \end{array} $!= · != · != · != · != · != = = ! != · != ·	Normal No Spacing	Heading 1	Editing	Dictate	C Open Grammarly
Clipboard 🖬	Font 🛛	Paragraph 🛛 🛛	Styles		rs.	Voice	Grammarly
Page 1 of 1 73 words TQ English UM	Reviewer re ¶ 1. → Sub- 2. → Ther gays 3. → Pleas for M ¶	cort from Erna <u>Yuliwati</u> :¶ hapter 2.2, <u>typho</u> error please revise as ter are <u>not figure</u> in the discussion section.¶ ohorus (P), and <u>botasium</u> (R) with standard ¶ e add the analysis for each <u>parameters</u> in the lembranes.¶	mplete 1 lease provide the graph-to-show the comp deviation (Decause the <u>datas</u> were collect he <u>discussions</u> sections. The analysis <u>were</u>	osition of <u>Notrogen (</u> N) ed-on-four-sampling: too-short-to- <u>acceptable</u>	foous Mi		
27°C						ENG	9:41 PM 1
Serawan 🗠	C Search					US 🔨	7/17/2023 🥗



We are pleased to confirm that

Erna Yuliwati

has reviewed 3 papers for the following MDPI journals in the period 2022–2023: Applied Sciences, Membranes, Sustainability

Shu-Kun Lin

Dr. Shu-Kun Lin, Publisher and President Basel, 17 July 2023

Scopus Preview			D
Source details			redback > Comp
Sustainability			CiteScore 2072
peri Access - 5		1978	
ublisher: Multidisciplinary Digital Publis	hing Institute (MDPI)		SJR 2022
ISN: 2071-1050		0.664	
ubject area: (Social Sciences: Geography, Haming	and Development) (Computer Science: Computer Science	nce (macehoreaut)	
(Enveronmental Science: Environmental Science (insueflamman)) View 20 v			5HIP 2022
ource type: Journal		1000000	
Anna all documents 2	Save to source list Source Homepage		
iteScore CiteScore rank & trend Sc	opus content coverage		
Improved CiteScore methodology			
CiteScore 2022 counts the stations receive	d ar 2019-2022 to articles, reviews, conference pa	oers, book chapters and data	
papers published in 2019-2022, and divides	this by the number of publications published in	2019-2022. Learn more 3	
Substantian and a substant		1.240	
CiteScore 2022	CiteScoreTracker 2023	0	
281,274 Citations 2019 - 202	2 265,748 Citatio	is to date	
3.8 - 48,515 Documents 2019 - 202	2 5.4 - 48,974 Documen	nts to date	
Enlasheted on 10 Mag, 2023	Last updated vie RS July; 2023 - Optical Inc.		
TiteScore rank 2022 💿			
ategory Rank Percentile			
ocial Sciences			
ocial Sciences - Geography, #101/779 - 6 Planning and	izuh		
ocial Sciences - Geography, #101/779 Planning and Development	17th		
scial Sciences. - Geography, #101/779 - s Panoning and Development ompute: Sciences	Dth		
octal Sciences. - Geography, #101/779 - 8 Planning and Development omputer Sciences - Computer Science #15(103 - 8	2th		
octal Sciences - Geography, #101/779 - 8 Planning and Development omputer Science - Computer Science Imscellaneous]	20h		
scial Sciences. - Geography, #101/779 - 8 Panning and Development ompute: Sciences - Compute: Science (miscellaneous)	Poh		
stal Sciences. - Geography, #101/779 - 8 Planning and Development ompute: Science - Computer Science (inscellaneous) Inscellaneous) Inscellaneous) CiteScore #AQ.>	9th State Add Cite Score to your site of		
stal Sciences - Geography, #101/779	Poh Sets Add CitzScore to your site of Language	Customer Sen	vice:
kial Sciences. Geography, #101/779 *** 8 Planning and Development amputer Science Computer Science (insciellaneous) Insciellaneous) About Scopus What is Science	29년 Stel Add CiteScore to your site 2 ⁰ Language 단호 Idla 등 제 전 주 쇼	Customer Sen	vice
stal Sciences. Geography, #101/779 **** 8 Plaoning and Development omputer Science #15/103 ************************************	Duh Stati Add CiteScore to your site of Language 日本語道を表示する 重有關係中文版本	Customer Sen	vice:
stal Sciences - Geography, Planning and Development omputer Science (miscellaneous) Inv CiteSciene methodology > CiteSciene FAQ.> About Scopus Gentent openage Scopus blog	Poh Sati Add CiteScore to your site d ^P Language 日本語識を表示する 요즘권대中文版本 클롭葉欄中文版本	Customer Sen Help Jutoran Contad us	vice:
scial Sciences #101/779 - Geography, Planning and Development #101/779 omputer Science Computer Science (miscellaneous) #15(10) inis CiteSciene methodology CiteSciene #AQ> About Scopus What is Scipus Scopus Alvy	Poh SSE Rdd CiteScore to your site dP Language 日本語道を表示する 魚有同味中文版本 首希知識中文版本 首希知識中文版本	Customer Sen Hely Tutorain Centad us	vice
kial Sciences - Geography, Planning and Development orriputer Science - Computer	Poth Sets Add CiteScore to your site d [®] Language 日本語識を表示する 主有別以中文版本 書有影響中文版本 書有影響中文版本 目有影響中文版本	Customer Sen Hele Tutorias Centrad us	vice.
stal Sciences - Geography, Planning and Development omputer Science (miscellaneoud) mis CiteSciene methodology > CiteSciene FAQ.> About Scopus Scipus blog Scipus blog Scipus blog Scipus blog	Poh Set Add CiteScore to your site d ^P Language 日本語識を表示する 宣告調惑中文版本 書音影響中文版本 目句EEE中文版本	Customer Sen Hels Tutorian Centad us	vice
Sciences #101/779 #8 Seconsing and Development #101/779 #8 omputer Science (modellaneous) #15(103 #6 invacellaneous) #15(103 #8 About Scopus Science AP() CiteScore #AQ > Scopus Alog Scopus AP() Scopus AP() Power provider AP() Term and conditions/#	Phil Spin Rdd Cite/Score to your site d ² Language 日本語識を表示する 意有说明中文版本 書有影響中文版本 書有影響中文版本 子Docump serpose Hat pycontae statute	Customer Sen Hele Tutorian Centro us	vice
Sciences #101/779 #8 - Geography, Planning and Development #101/779 #8 omputer Science (mscellaneoud) #15/103 #8 ins CiteScare methodology CiteScare FAQ> About Scopus Scopus AP/ Prosoj matters ************************************	Data Sets add CiteScore to your site d ^P 上anguage 日本語識を表示する 意名文研究版本 書名文研究版本 書名文研究版本 子のcount purpose out pyconter stance	Customer Sen Help Tutorain Centad us	vice:
Scial Science: #151/779 #8 - Geography, #151/779 #8 Pasoning and Development #157103 #8 computer Science: #157103 #8 computer Science: #157103 #8 modelianeousi: #157103 #8 About Scopus Chescure #40.2 #8 Scopus Slog Scopus Slog Scopus RM Privacy matters Terms and conditions # #9 ELSENTER Terms and conditions # Copyright @ Elsevier RV	Poin Stel: Add CiteScore to your site d ² Language 문호표표도 2012 - 문호표표도 2012 - 문호표표도 2012 - Read 2014 -	Customer Sen Help Tutorain Centact us demark of Elsevier B.M. By continuing, you agree to the up	vice:
Sciences #101/779 Seography, Planning and Development #101/779 omputer Science (miscellaneous) #153103 mis ClipSciene methodology > ClipSciene FAQ.> Aboutt Scopus Scipus Diog Scipus Diog Scipus Diog Termin and conditions = Copylight () Elsevier R.V We use cookies to help pr	Dah Sek Add CiteScore to your site d ^A Language 日本語識を表示する 意意思想中文法: 書意思想中文法: 用を記録を表示する 和意思想中文法: Procescorp imposer not pyccome scame Procescorp imposer not pyccome scame A concernent. Scopus® as a registered for oxide and enhance our service and tailor context.	Customer Sen Vey Tutoran Centad us demark of Elsevier B.V. By continuing, you agree to the us	vice:
Sciences 9201/779 8 Seography, Planning and Development 9201/779 8 Imputer Science (miscellaneous) 9153103 8 ImacRite methodology > CheSciene FAQ > Aboutt Scopus Scipus Diog Scipus API Privacy matters * ELSENTER Termy and conditions # Copyright Q Elsener R.V We use cookies to help pr	Driving Add OtzScore to your site of Language H=MAR & R = 6 H=MAR & R = 76	Customer Sen Hey Tutorian Centact us demark of Elsevier B.V. By continuing, you agree to the us	vice e of cookies is.





Article

Reasons for Ineffectiveness in Improving Dewaterability of Anaerobically Digested Sludge by Bioleaching

Haochi Zhang, Dejin Zhang, Yujun Zhou, Di Fang, Chunhong Cui, Jianru Liang, Bo Zhou, Mingjiang Zhang, Jiansheng Li and Lixiang Zhou

Special Issue Biosolids and Sludge of Sustainability

Edited by Prof. Dr. Lixiang Zhou and Prof. Dr. Guanyu Zheng





https://doi.org/10.3390/su15064789





Article Reasons for Ineffectiveness in Improving Dewaterability of Anaerobically Digested Sludge by Bioleaching

Haochi Zhang ^{1,†}, Dejin Zhang ^{1,†}, Yujun Zhou ², Di Fang ¹, Chunhong Cui ¹, Jianru Liang ¹, Bo Zhou ¹, Mingjiang Zhang ¹, Jiansheng Li ² and Lixiang Zhou ^{1,3,*}

- ¹ Department of Environmental Engineering, College of Resources and Environmental Sciences, Nanjing Agricultural University, Nanjing 210095, China
- ² Jiangsu Key Laboratory of Chemical Pollution Control and Resources Reuse, School of Environmental and Biological Engineering, Nanjing University of Science and Technology, Nanjing 210094, China
- ³ Jiangsu Collaborative Innovation Center for Solid Organic Waste Resource Utilization, Nanjing 210095, China
- * Correspondence: lxzhou@njau.edu.cn; Tel.: +86-25-84395160; Fax: +86-25-84395160
- + These authors contributed equally to this work.

Abstract: The use of bioleaching for anaerobically digested sludge (ADS) was found to be ineffective compared to using it for undigested sludge (UDS) for reasons elucidated in this study. Results showed that specific resistance to filtration of ADS increased during bioleaching. The pH value of ADS increased to 7.97 and remained unchanged during bioleaching, while it decreased to 2.98 for UDS. Added Fe²⁺ was not detected as the energy source for ADS. Higher alkalinity and unavailable Fe²⁺ in ADS prevented the growth of the *Acidithiobacillus* species. It was found that sludge pH increased to 8.40 and then stayed within an alkaline range, whereas slime EPS content rapidly increased to 8.13 mg DOC/g VSS. These results indicated that aeration seriously deteriorated the dewaterability of ADS through bioleaching due to the unexpected drastic increase of sludge pH and slime EPS content.

Keywords: bioleaching; anaerobically digested sludge; undigested sludge; dewaterability; extracellular polymeric substances

1. Introduction

Conventional activated sludge processes have been widely used in the treatment of municipal sewage by most wastewater treatment plants (WWTPs), accompanied by the production of waste-activated sludge. For obtaining biomass energy and stabilizing concentrated waste-activated sludge (hereafter referred to as undigested sludge, UDS), anaerobic digestion processes have been widely used by WWTPs in many countries around the world [1], which has eventually led to the generation of anaerobically digested sludge (ADS). At present, less than 5% of municipal WWTPs in China have effectively operated anaerobic digestion facilities [2]. Undoubtedly, more WWTPs of sludge anaerobic digestion facilities will be constructed and operated in the near future for recovery of biogas, which will be accompanied by the generation of more ADS. Sludge dewatering in WWTPs is an essential step for subsequent disposal and reutilization of sludge by composting, landfill, incineration, etc. [3,4]. The moisture content of dewatered sludge remains up to 80% through adding polyacrylamide flocculants followed by centrifugation or filter pressing [5]. Dehydrating sludge to below 60% of moisture content will drastically reduce the amount to be disposed of and is beneficial for subsequent sludge disposal due to lower moisture content and increased calorific value [6].

The bioleaching process using the *Acidithiobacillus* species, previously explored for removing sludge-borne heavy metals [7–9], is now being applied to improving dewaterability of sludge as a novel bio-conditioning technique [10–12]. In this process, bacteria from the genus *Acidithiobacillus* (such as *Acidithiobacillus ferrooxidans*) are capable of oxidizing ferrous iron to ferric iron and lowering the sludge pH, thus creating favorable conditions



Citation: Zhang, H.; Zhang, D.; Zhou, Y.; Fang, D.; Cui, C.; Liang, J.; Zhou, B.; Zhang, M.; Li, J.; Zhou, L. Reasons for Ineffectiveness in Improving Dewaterability of Anaerobically Digested Sludge by Bioleaching. *Sustainability* **2023**, *15*, 4789. https:// doi.org/10.3390/su15064789

Academic Editor: Elena Cristina Rada

Received: 3 January 2023 Revised: 3 March 2023 Accepted: 6 March 2023 Published: 8 March 2023



Copyright: © 2023 by the authors. Licensee MDPI, Basel, Switzerland. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution (CC BY) license (https:// creativecommons.org/licenses/by/ 4.0/). for flocculation and dewatering of the sludge flocs. Previous studies have shown that the bioleaching process followed by a diaphragm pressure filter can reduce the moisture content of undigested waste-activated sludge to less than 60% without adding macromolecular flocculants, e.g., polyacrylamide. More than 20 sludge bioleaching plants, with a total processing capacity of nearly 6000 t/d of sludge (equivalent to 80% moisture content), have realized commercial operations in China since 2010 [10,12]. The moisture content of bioleached sludge after mechanical dewatering was easily decreased to 60% or below [13]. It has been well documented that the sludge bioleaching process mainly depended on the microbial activity of the Acidithiobacillus species at a pH in the range of 2.0–5.0. It is widely accepted that, for the improvement of sludge dewaterability, a slightly acidic condition (e.g., pH 4.0-5.0) is usually required in the bioleaching process [10], which is obviously different from the extremely acidic condition (e.g., pH 2.0-3.5) required for the considerable removal of heavy metals from sludge [14]. Since ferrous iron added as energy substances can be oxidized and hydrolyzed to produce protons (H⁺) during the bioleaching process, the surface negatively-charged sludge particles are neutralized [15]. Thus, the surface uncharged sludge particles will not repel each other, which was conducive to sludge dewatering. Furthermore, the extracellular polymeric substances (EPS) of sludge were thought to be responsible for the poor dewatering performance of UDS due to the presence of spatial force and interstitial water within sludge flocs [16]. The more hydrophilic EPS is produced, the more difficult it is to dehydrate the sludge [10]. Notably, EPS can be drastically reduced during bioleaching, which can enhance the dewaterability of UDS [17,18]. During the bioleaching process with the inoculation of two Acidithiobacillus species and the addition of Fe^{2+} and S^0 as the energy substances, Huo et al. found that sludge slime EPS content and CST drastically decreased from 7.32 mg/g VSS and 20.50 s to 2.42 mg/g VSS and 13.70 s in the first 24 h, respectively [17]. After that, sludge slime EPS content and CST steadily increased to 18.14 mg/g VSS and 24.10 s after 96 h of bioleaching, demonstrating that sludge dewaterability was negatively correlated with the slime EPS content.

In bioleaching with the co-inoculation of Acidithiobacillus thiooxidans TS6 and Acidithiobacillus ferrooxidans LX5 and supplement of 2 g/L S⁰ and 2.4 g/L Fe²⁺, the dewaterability of UDS could be improved by decreasing SRF and CST by 93.1% and 74.1% after 42 h of bioleaching, respectively [13]. However, bioleaching for ADS required a much longer time to acclimate bacteria. For example, at total solid content as low as 1% and bioleaching time as long as 18 days, the dewaterability of ADS could be improved, as evidenced by SRF decreasing from 3.10×10^{13} m/kg to 1.59×10^{12} m/kg [19]. High solid concentrations of sludge can lower bioleaching performance [10]. Clearly, in engineering practices, the dewaterability of ADS might be enhanced through dilution, which would still require a lengthy bioleaching process and definitely increase operation costs. It is well known that bioleaching is an aerobic process, as aeration is necessary to support the growth of the *Acidithiobacillus* species. Probably, such sudden environmental change from anaerobic to aerobic states due to aeration induced by bioleaching may cause the death of anaerobic microorganisms in ADS by releasing intracellular organic matter or large amounts of EPS to resist stress conditions [20,21]. This result might indicate that, unlike UDS, the dewaterability of ADS is not easily improved to a desired level through bioleaching, a condition that might be related to the aeration. However, to the best of our knowledge, the reasons for the ineffectiveness of enhancing the dewaterability of ADS by bioleaching remain to be discovered.

This study aimed at figuring out the reasons for the ineffectiveness of enhancing the dewaterability of ADS by bioleaching. The dewatering performances between ADS and UDS by bioleaching were systematically compared. Moreover, the influence of aeration on the dewaterability of UDS and ADS and the properties of sludge EPS were illuminated. An understanding of this study would be helpful in seeking a more efficient strategy for improving dewaterability of ADS by bioleaching.

2. Materials and Methods

2.1. Sewage Sludge Samples

The samples of UDS with three replications were randomly collected from the thickened sludge pool of the Taihu New City Wastewater Treatment Plant in Wuxi City, Jiangsu Province, China. The UDS samples were transported to the laboratory in polypropylene containers, and then mixed together and concentrated across gravity settling at 4 °C. ADS was prepared by batch anaerobic digestion. Briefly, 10 L of UDS was placed in an anaerobic digester, then anaerobically digested at 38 °C for more than 20 days. The anaerobic digester was a cylindrical box made of perspex glass with a total volume of 15 L. Before the experiment, UDS was diluted with distilled water to produce the same solid content as that of ADS. The preliminary physicochemical properties of UDS and ADS before bioleaching are presented in Table 1.

Table 1. Preliminary physicochemical characteristics of UDS and ADS before bioleaching.

Items	UDS	ADS	
pH	6.68 ± 0.01	7.10 ± 0.01	
TŠ (%)	3.07 ± 0.02	3.00 ± 0.01	
VSS (%)	54.6 ± 0.1	48.9 ± 0.3	
Organic matter content (%)	54.8 ± 0.1	49.3 ± 0.2	
SRF ($\times 10^{12}$ m/kg)	6.40 ± 0.03	60.80 ± 0.1	
CST (s)	23.6 ± 0.1	93.1 ± 0.3	
EPS (mg/g-VSS)	4.5 ± 0.1	7.2 ± 0.5	

2.2. Bioleaching Inoculum Preparation

Acidophilic chemoautotrophic bacterium *Acidithiobacillus ferrooxidans* LX5 (CGMCC No. 0727) obtained from China General Microbiological Culture Collection Center (CGMCC) was cultured in modified 9K medium [12]. The modified Fe²⁺-free 9K medium was acidified with sulfuric acid to pH 2.5, then autoclaved at 121 °C for 15 min. An amount of 50 mL of inoculum was added into 1 L Erlenmeyer flasks containing 25 mL of modified 9K medium and 425 mL of 0.22 μ m membrane-filtered FeSO₄·7H₂O (52.0 g/L) and cultured on a rotary shaker at 28 °C and 180 rpm.

The amount of 60 mL of cultures of *A. ferrooxidans* LX5 was added in 500 mL Erlenmeyer flasks containing 240 mL of UDS and 10 g/L of FeSO₄·7H₂O. Then the flasks were incubated in a rotary shaker at 28 °C at 180 rpm. When the system pH was less than 2.0, the 60 mL acidified bioleached sludge was transferred to a new flask containing 240 mL of UDS and 10 g/L of FeSO₄·7H₂O, as described above. After two more rounds of transfer and incubation, freshly acidified, bioleached sludge was employed as inoculum in the following experiments.

2.3. Bioleaching Experiments

First, 450 mL of UDS or ADS sludge was placed into a series of 1 L Erlenmeyer flasks. Then, 50 mL of bioleaching inoculum and FeSO₄·7H₂O at a dose of 10 g/L were added to each flask. Bioleaching was performed in a rotary shaker at 28 °C and 180 rpm. The loss of water in each flask due to evaporation during bioleaching was compensated by adding distilled water based on weight loss. All groups were designated in two sets: one set was used to measure sludge pH, and the other was sacrificed to measure the indexes of sludge dewaterability (SRF and/or CST) and Fe²⁺. A 50 mL sludge sample was collected from flasks at sampling intervals. Seven rounds of sampling were conducted during bioleaching at 0 h, 1 h, 6 h, 12 h, 24 h, 36 h, and 48 h of the process. Unless otherwise stated, all treatments were conducted in triplicate in this study, and the data were presented as arithmetic mean \pm standard deviations.

2.4. Aeration Experiments

An amount of 1 L of UDS or ADS sludge was placed in a series of 2 L Erlenmeyer flasks, which were shaken in a rotary shaker at 28 °C and 180 rpm for 144 h. The temperature and rotary speed were the same as those of the above bioleaching treatments. During the aeration, 90 mL of sludge was sampled at 0 h, 1 h, 12 h, 24 h, 48 h, 72 h, 96 h, and 144 h.

In order to assess whether the lysis of microbial cells in sludge occurred during the aeration of sludge, the organic matter of aerated sludge after EPS extraction was compared with that of raw sludge after EPS extraction. An amount of 50 mL of ADS or UDS was placed in a 150 mL Erlenmeyer flask, then aerated according to the above procedures for 24 h. After the layered EPS extraction, the residual was re-suspended with deionized water to its original mass. Then, 30 mL of the mixture was collected and determined for organic and inorganic matter contents. In addition, the contents of organic and inorganic matters in the unaerated ADS or UDS after EPS extraction were also measured to exclude the influence of the extraction method.

2.5. Analytical Methods

Slime EPS (i.e., soluble EPS, which are weakly bound cells or dissolved into the solution), loosely bound EPS (LB-EPS), and tightly bound EPS (TB-EPS) were extracted from sludge samples following a modified method recommended by previous studies [22]. Briefly, 30 mL of sludge samples was collected and centrifuged at $2500 \times g$ and 4 °C for 15 min. The supernatant was collected as slime EPS. The collected bottom sediments were washed twice with 0.05% NaCl solution and re-suspended to their original volume. The suspensions were centrifuged again at $5000 \times g$ and 4 °C for 15 min with the supernatant, and the solid phase was collected separately. The organic matters in the supernatant were the LB-EPS of sludge samples. Collected sediments were washed twice and re-suspended again with 0.05% NaCl solution to the original volumes, then treated using heating at 60 $^{\circ}$ C for 30 min. The extracted solutions were centrifuged at 15,000 \times g and 4 °C for 20 min. The organic matters in the supernatant were the TB-EPS. The collected slime EPS, LB-EPS, and TB-EPS solutions were separately passed through 0.45 µm polytetrafluoroethylene membranes and 3500 Da dialysis membranes to remove particulates and low-molecularweight metabolites. Total organic carbon (TOC) in extracted EPS solutions was analyzed by a TOC analyzer (TOC-5000A, Shimadzu, Kyoto, JPN). Polysaccharides (PS) and proteins (PN) contents in the EPS solution were measured using the anthrone method and modified Lowry method with glucose and Bovine albumin as standards, respectively. Aqueous Fe²⁺ concentration was quantified by the 1,10-phenanthroline method [23]. Sludge pH and organic matter were measured according to the Standard Method [23]. Specific resistance to filtration (SRF) was measured by using a Buchner funnel [24], and sludge capillary suction time (CST) was measured using a capillary suction timer (Model 304M, Triton, London, UK).

2.6. Statistical Analysis

The SPSS software was used to compare the measurement data and perform the correlation analysis. Measurement data were expressed as Mean \pm Standard Deviation (SD). Student's *t*-test was used to test the difference between pairs of data sets. Statistical significance was considered as a *p*-value less than 0.05.

3. Results and Discussion

3.1. Dewaterability of UDS and ADS during Bioleaching

As shown in Figure 1a, the SRF of UDS was decreased by 91.6% to only 5.39×10^{11} m/kg within 36 h of bioleaching, indicating a drastic improvement in the dewaterability of UDS. This result was consistent with previous studies that showed the bioleaching driven by *A. ferrooxidans* could improve the dewaterability of waste-activated sludge [17]. However, at the initial stage of bioleaching, the SRF of ADS only decreased by 63.2%, which was still as high as 2.23×10^{13} m/kg. Subsequently, even at the end of bioleaching, the SRF of ADS

steadily kept going up to 7.28×10^{13} m/kg, which was close to the initial SRF value of ADS. Such an increase rather than a decrease in the SRF of ADS indicated that bioleaching indeed was ineffective to improve the dewaterability of ADS. In the bioleaching process, the Acidithiobacillus species triggers the bio-oxidation of added-Fe²⁺, and, consequently, the pH value of the matrix is lowered due to the production of H⁺ through hydrolysis of resultant Fe^{3+} [10]. Furthermore, the oxidation efficiency of Fe^{2+} added as energy substances for A. ferrooxidans LX5 could be used to reflect the growth of that bioleaching bacterium. Thus, the changes in sludge pH and Fe²⁺ concentration during bioleaching with ADS were determined to further explore the causes of its failure to improve dewaterability. As shown in Figure 1b, the pH of UDS declined from 6.68 to 2.98 within 24 h and remained at this level throughout the subsequent bioleaching process. Moreover, Fe²⁺ concentrations in the system of UDS steadily decreased within 36 h of bioleaching (Figure 1c), showing that Fe²⁺ bio-oxidation occurred. The pH of ADS decreased within the initial 2 h, probably resulting from the oxidation of Fe^{2+} by the oxygen in the air [17]. Surprisingly, the pH of ADS climbed to 7.97 in the first 6 h and remained unchanged during the 48 h of the bioleaching period. A similar phenomenon was observed by Fontmorin and Sillanpää [19], where the pH of the sludge sample without the addition of ferrous sulfate increased from 7.5 to 8.4. This evolution could be explained by the absence of an effective power source for acid production typical of ironor sulfur-oxidizing microorganisms' activity. Meanwhile, in the system of ADS, no Fe²⁺ was detected during bioleaching, which might be because the added Fe²⁺ was adsorbed onto sludge particles or precipitated as $Fe(OH)_2$ immediately in this alkaline environment. In addition, an alkaline environment usually inhibits the growth of the Acidithiobacillus species or even kills them [13]. Thus, the alkaline environment and lack of available Fe^{2+} in the system of ADS against the growth of the Acidithiobacillus species during bioleaching consequently impede the improvement of its dewatering performance. However, the poor dewaterability of ADS during bioleaching could not be fully explained by the inhibited growth of A. ferrooxidans LX5. Since bioleaching is an aerobic process, the physicochemical properties of ADS would change under aeration conditions, affecting sludge dewaterability.

3.2. Influence of Aeration on the Dewaterability of UDS and ADS

During bioleaching, aeration is needed to provide sufficient oxygen to support the growth of *Acidithiobacillus* since they are obligate aerobes [25]. In this study, the changes of sludge SRF and CST during 144 h of aeration without the inoculation of *A. ferrooxidans* LX5 and the addition of energy substances were determined. It can be seen in Figure 2a,b that sludge SRF and CST of UDS soared to 3.62×10^{13} m/kg and 76.1 s within 1 h of aeration, then gradually decreased during the rest of the aeration period. The decrease in SRF and CST indicated that the dewaterability of UDS could be promoted by aeration. Unexpectedly, either sludge SRF or the CST of ADS showed a steady growth trend during the whole aeration period, increasing by 232.2% and 593.4%, respectively, resulting in the poor dewaterability of ADS. Therefore, aeration seriously deteriorated the dewaterability of ADS but improved the dewaterability of UDS.

It is well documented that anaerobic digestion of sludge is dominated by anaerobes, suggesting that oxygen might be harmful to certain anaerobes in ADS, particularly the methanogens that produce the methane in the biogas or even cause stress responses or cell lysis [20]. Consequently, a great amount of hydrophilic extracellular polymers (EPS) would be excreted by these anaerobes as stress responses or cell lysis as shown later, which drastically reduced sludge dewaterability. In addition, pH is widely recognized to affect sludge dewaterability due to the change of sludge surface charges influenced by sludge pH [26]. For instance, the presence of H⁺ tends to neutralize the negative charges of sludge particles to decrease the repulsive interactions between sludge particles [15], resulting in the enhancement of sludge dewaterability. As shown in Figure 2c, the pH of UDS increased from 6.68 to 7.10 within 1 h of aeration, then dropped smoothly to 4.96 during the remaining period of aeration. The pH of ADS increased from 7.10 to 8.40 within the first 24 h of aeration and stayed within an alkaline range (7.65–7.75) during the aeration

period. Previous studies reported that the decrease of sludge pH of UDS during aeration is beneficial for improving its dewaterability [5]. However, compared to the UDS, the increase in sludge pH of ADS led to the deterioration in dewaterability of aerated ADS, thereby creating more unfavorable conditions for the subsequent bioleaching.



Figure 1. Profiles of SRF (**a**), pH (**b**), and Fe²⁺ concentration (**c**) in sludge during 48 h of bioleaching with UDS and ADS.



Figure 2. Profiles of sludge SRF (a), CST (b), and pH (c) during 144 h of aeration with UDS and ADS.

3.3. Influence of Aeration on the Properties of Sludge EPS

To figure out the influence of aeration on the properties of sludge EPS, changes of EPS concentration and composition during aeration were investigated (Figure 3). Before aeration at time 0, there was no significant difference in TB-EPS and LB-EPS contents (p > 0.05) between UDS and ADS, whereas their slime EPS contents were completely different (p < 0.05). As shown in Figure 3a, the contents of slime EPS, LB-EPS, and TB-EPS in UDS increased slightly within 1 h of aeration and decreased steadily within the remaining period of aeration, a result which was consistent with the slight deterioration of dewaterability of UDS during the same period of bioleaching (Figure 1a). Particularly, after 96 h of aeration, the contents of slime EPS, LB-EPS, and TB-EPS decreased by 77.8%, 66.3%, and 69.0%, respectively, compared to their contents after 1 h of aeration. Furthermore, the composition analysis of sludge EPS in UDS (Figure 3b,c) revealed that the decrease of sludge EPS could be ascribed to the significant decrease of PN and PS contents, which

might be biodegraded by some enzymes, such as protease, amylase [27,28] or some aerobes existing in UDS [29]. For instance, the PN content in slime EPS, LB-EPS, and TB-EPS during the aeration from 1 h to 96 h decreased from 1.58, 2.06, and 2.66 mg/g-VSS to 0.70, 1.04, and 0.86 mg/g-VSS, respectively. Meanwhile, the PS content in slime EPS, LB-EPS, and TB-EPS also decreased by 43.8–64.0%. Previous studies have found that the decrease in sludge EPS content was helpful in improving sludge dewaterability [30], in which a large number of functional groups contained in sludge EPS, such as hydroxyl, could increase the repulsion between flocs [31] and absorb plenty of bound water [32]. Therefore, the better dewatering performance of UDS could be attributed to the significant decrease in EPS during the process of aeration in which both PN and PS were degraded.



Figure 3. Profiles of EPS (a,d), PN (b,e), and PS (c,f) during the 144 h of aeration with UDS and ADS.

As shown in Figure 3d, the slime EPS content of ADS increased rapidly from 3.04 to 8.19 mg-DOC/g-VSS after the 144 h of aeration, while the contents of LB-EPS and TB-EPS fluctuated within the ranges of 1.32–2.47 mg-DOC/g-VSS and 1.69–2.62 mg-DOC/g-VSS, respectively. Particularly, the slime EPS, which had a significant effect on sludge dewaterability [17,33,34], accounted for about two-thirds of the total EPS of ADS. In addition,

the increase of slime EPS mainly resulted from the increases of both PN (Figure 3e) and PS (Figure 3f), which increased by 240.5% and 302.1%, respectively, within the first 72 h of aeration. Shao et al. found that CST had a significant positive correlation (p < 0.01) with PN and PS in the slime fraction, demonstrating that the increase of soluble organic matter could result in the deterioration of sludge dewaterability [33]. Sludge is highly complex and contains numerous types of small and surface-charged organic matter with high hydrophilicity, such as EPS [35,36]. Increased hydrophilicity generally leads to worse dewatering [37]. Therefore, it could be concluded that the dewatering performance of ADS could be affected by aeration with the significant increases of both PN and PS contents in slime EPS.

It is still unclear where large amounts of EPS originated during the aeration of ADS. According to Neyens et al. [38], EPS mainly comes from intracellular substances secreted and released by microorganisms that exist in the forms of PN, PS, and DNA. However, in the extraction procedures for sludge EPS, both secreted microbial substances and the released intracellular substances during the lysis of microbial cells could be extracted and counted as the same [22]. In this study, the increased EPS of ADS during aeration could be attributed to the secreted substances and released intracellular substances from cell lysis. In order to evaluate the contribution of cell lysis to the increase of EPS during aeration, the amount of residual organic matter in sludge pellets after EPS extraction was determined. As shown in Figure 4a, organic matter in UDS pellets after EPS extraction accounted for 56.6%, whereas it remained at 56.1% after 24 h aeration and EPS extraction, indicating that no obvious cell lysis of UDS happened after aeration. Organic matter in ADS pellets only accounted for 44.7% after 24 h aeration and EPS extraction, while after EPS extraction without 24 h aeration, it was 47.4% (Figure 4b). Obviously, the organic matter in ADS pellets decreased significantly after 24 h aeration, which could indirectly verify that significant lysis of microbial cells did occur during the aeration of ADS. Thus, the large increment of EPS in ADS during aeration was mainly due to the release of intracellular substances caused by the lysis of microbial cells.



Figure 4. Contents of organic and inorganic matters in UDS (a) and ADS (b) after different treatments.

4. Conclusions

The reasons behind the ineffectiveness of bioleaching for improving ADS dewaterability were investigated in this study. The higher alkalinity and lack of available Fe^{2+} in ADS created an unfavorable environment for the growth of the *Acidithiobacillus* species. In addition, the pH and slime EPS content of ADS were increased through aeration, thereby hindering the improvement of ADS dewaterability. Therefore, the ineffectiveness of sludge bioleaching for improving the dewaterability of ADS could be ascribed to both the inhibited growth of the *Acidithiobacillus* species and the deteriorated dewaterability of ADS during aeration. Nevertheless, further studies on a scale-up and continuous-flow sludge bioleaching process investigation, as well as an economic evaluation of this bioprocess, are needed for future research. Author Contributions: Conceptualization, H.Z. and D.F.; Methodology, C.C.; Validation, H.Z., D.Z. and Y.Z.; Formal analysis, H.Z., D.Z. and M.Z.; Investigation, Y.Z. and B.Z.; Resources, D.Z.; Writing—original draft, H.Z. and D.Z.; Writing—review & editing, L.Z.; Visualization, D.F., J.L. (Jiansheng Li) and L.Z.; Supervision, J.L. (Jianru Liang), J.L. (Jiansheng Li) and L.Z.; Project administration, L.Z. All authors have read and agreed to the published version of the manuscript.

Funding: This research was funded by Science and Technology Innovation Project on Emission Peak and Carbon Neutrality of Jiangsu Province (BK20220040).

Institutional Review Board Statement: Not applicable.

Informed Consent Statement: Not applicable.

Data Availability Statement: Not applicable.

Conflicts of Interest: The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

References

- Xu, D.; Han, X.; Chen, H.; Yuan, R.; Wang, F.; Zhou, B. New insights into impact of thermal hydrolysis pretreatment temperature and time on sewage sludge: Structure and composition of sewage sludge from sewage treatment plant. *Environ. Res.* 2020, 191, 110122. [CrossRef] [PubMed]
- 2. Wang, Q. Analysis of present situation and development of municipal sludge treatment. Green Environ. Prot. Build. Mater. 2020, 6, 71.
- Ge, D.D.; Wu, W.X.; Li, G.M.; Li, G.B.; Dong, Y.T.; Yuan, H.P.; Zhu, N.W. Application of CaO₂-enhanced peroxone process to adjust waste activated sludge characteristics for dewaterability amelioration: Molecular transformation of dissolved organic matters and realized mechanism of deep-dewatering. *Chem. Eng. J.* 2022, 437, 135306. [CrossRef]
- Ge, D.D.; Huang, S.Q.; Cheng, J.H.; Han, Y.; Wang, Y.H.; Dong, Y.T.; Hu, J.W.; Li, G.B.; Yuan, H.P.; Zhu, N.W. A new environmentfriendly polyferric sulfate-catalyzed ozonation process for sludge conditioning to achieve deep dewatering and simultaneous detoxification. *J. Clean. Prod.* 2022, 359, 132049. [CrossRef]
- 5. Zhang, Q.M.; Cui, G.D.; He, X.; Wang, Z.; Tang, T.; Zhao, Q.; Liu, Y.S. Effects of voltage and pressure on sludge electro-dewatering process and the dewatering mechanisms investigation. *Environ. Res.* **2022**, *212*, 113490. [CrossRef] [PubMed]
- Lu, Y.; Zhang, C.; Zheng, G.; Zhou, L. Improving the compression dewatering of sewage sludge through bioacidification conditioning driven by Acidithiobacillus ferrooxidans: Dewatering rate vs. dewatering extent. *Environ. Technol.* 2019, 40, 3176–3189. [CrossRef]
- Wu, C.; Hu, X.; Wang, H.; Lin, Q.; Shen, C.; Lou, L. Exploring key physicochemical sediment properties influencing bioleaching of heavy metals. J. Hazard. Mater. 2023, 445, 130506. [CrossRef]
- 8. Chen, S.; Wu, J.; Sung, S. Effects of sulfur dosage on continuous bioleaching of heavy metals from contaminated sediment. *J. Hazard. Mater.* **2022**, 424, 127257. [CrossRef]
- 9. Yesil, H.; Molaey, R.; Calli, B.; Tugtas, A. Extent of bioleaching and bioavailability reduction of potentially toxic heavy metals from sewage sludge through pH-controlled fermentation. *Water Res.* **2021**, 201, 117303. [CrossRef]
- 10. Zhou, L. Bioleaching role in improving sludge in-deep dewatering and removal of sludge-borne metals and its engineering application. *J. Nanjing. Agric. Uni.* **2012**, *35*, 154–166.
- Huang, J.; Liang, J.; Yang, X.; Zhou, J.; Liao, X.; Li, S.; Zheng, L.; Sun, S. Ultrasonic coupled bioleaching pretreatment for enhancing sewage sludge dewatering: Simultaneously mitigating antibiotic resistant genes and changing microbial communities. *Ecotoxicol. Environ. Saf.* 2020, 193, 110349. [CrossRef]
- 12. Zheng, G.; Huo, M.; Zhou, L. Extracellular polymeric substances level determines the sludge dewaterability in bioleaching process. *J. Environ. Eng.* **2016**, *142*, 04015060. [CrossRef]
- 13. Liu, F.; Zhou, J.; Wang, D.; Zhou, L. Enhancing sewage sludge dewaterability by bioleaching approach with comparison to other physical and chemical conditioning methods. *J. Environ. Sci.* **2012**, *24*, 1403–1410. [CrossRef] [PubMed]
- 14. Chan, L.C.; Gu, X.Y.; Wong, J.W.C. Comparison of bioleaching of heavy metals from sewage sludge using iron- and sulfuroxidizing bacteria. *Adv. Environ. Res.* **2003**, *7*, 603–607. [CrossRef]
- 15. Wu, P.; Zhang, L.; Lin, C.; Xie, X.; Yong, X.; Wu, X.; Zhou, J.; Jia, H.; Wei, P. Extracting heavy metals from electroplating sludge by acid and bioelectrical leaching using Acidithiobacillus ferrooxidans. *Hydrometallurgy* **2020**, *191*, 105225. [CrossRef]
- 16. Li, Y.B.; Song, J.L.; Yao, Q.J.; Chen, Z.X.; Wei, Y.; Li, H.L.; Wang, M.X.; Wang, B.B.; Zhou, J.M. Effects of dissolved oxygen on the sludge dewaterability and extracellular polymeric substances distribution by bioleaching. *Chemosphere* **2021**, *281*, 130906.
- Huo, M.; Zheng, G.; Zhou, L. Enhancement of the dewaterability of sludge during bioleaching mainly controlled by microbial quantity change and the decrease of slime extracellular polymeric substances content. *Bioresour. Technol.* 2014, 168, 190–197. [CrossRef]
- 18. Ye, M.; Liang, J.; Liao, X.; Li, L.; Feng, X.; Qian, W.; Zhou, S.; Sun, S. Bioleaching for detoxification of waste flotation tailings: Relationship between EPS substances and bioleaching behavior. *J. Environ. Manage.* **2021**, 279, 111795. [CrossRef]

- Fontmorin, J.; Sillanpää, M. Bioleaching and combined bioleaching/Fenton-like processes for the treatment of urban anaerobically digested sludge: Removal of heavy metals and improvement of the sludge dewaterability. *Sep. Purif. Technol.* 2015, 156, 655–664. [CrossRef]
- Kawasaki, S.; Watamura, Y.; Ono, M.; Watanabe, T.; Takeda, K.; Niimura, Y. Adaptive responses to oxygen stress in obligatory anaerobes Clostridium acetobutylicum and Clostridium aminovalericum. *Appl. Environ. Microbiol.* 2005, 71, 8442–8450. [CrossRef] [PubMed]
- Guo, H.; Wang, Y.; Tian, L.; Wei, W.; Zhu, T.; Liu, Y. Unveiling the mechanisms of a novel polyoxometalates (POMs)-based pretreatment technology for enhancing methane production from waste activated sludge. *Bioresour. Technol.* 2021, 342, 125934. [CrossRef]
- Sheng, G.P.; Yu, H.Q.; Li, X.Y. Extracellular polymeric substances (EPS) of microbial aggregates in biological wastewater treatment systems: A review. *Biotechnol. Adv.* 2010, 28, 882–894. [CrossRef] [PubMed]
- APHA. Standard Methods for the Examination of Water and Wastewater, 21st ed.; American Public Health Association: Washington, DC, USA, 2005.
- Lo, I.M.C.; Lai, K.C.K.; Chen, G.H. Salinity effect on mechanical dewatering of sludge with and without chemical conditioning. *Environ. Sci. Technol.* 2001, 35, 4691–4696. [CrossRef] [PubMed]
- Hansford, G.S.; Vargas, T. Chemical and electrochemical basis of bioleaching processes. *Hydrometallurgy* 2001, 59, 135–145. [CrossRef]
- Neyens, E.; Baeyens, J. A review of thermal sludge pre-treatment processes to improve dewaterability. J. Hazard. Mater. 2003, 98, 51–67. [CrossRef]
- Kavitha, S.; Adish Kumar, S.; Yogalakshmi, K.N.; Kaliappan, S.; Rajesh Banu, J. Effect of enzyme secreting bacterial pretreatment on enhancement of aerobic digestion potential of waste activated sludge interceded through EDTA. *Bioresour. Technol.* 2013, 150, 210–219. [CrossRef]
- Raj, S.E.; Banu, J.R.; Kaliappan, S.; Yeom, I.T.; Kumar, S.A. Effects of side-stream, low temperature phosphorus recovery on the performance of anaerobic/anoxic/oxic systems integrated with sludge pretreatment. *Bioresour. Technol.* 2013, 140, 376–384. [CrossRef]
- 29. Rani, R.U.; Kumar, S.A.; Kaliappan, S.; Yeom, I.T.; Banu, J.R. Low temperature thermo-chemical pretreatment of dairy waste activated sludge for anaerobic digestion process. *Bioresour. Technol.* **2012**, *103*, 415–424. [CrossRef]
- Ruiz-Hernando, M.; Cabanillas, E.; Labanda, J.; Llorens, J. Ultrasound, thermal and alkali treatments affect extracellular polymeric substances (EPSs) and improve waste activated sludge dewatering. *Process Biochem.* 2015, 50, 438–446. [CrossRef]
- 31. Yang, S.F.; Li, X.Y. Influences of extracellular polymeric substances (EPS) on the characteristics of activated sludge under non-steady-state conditions. *Process Biochem.* **2009**, *44*, 91–96. [CrossRef]
- Bala Subramanian, S.; Yan, S.; Tyagi, R.D.; Surampalli, R.Y. Extracellular polymeric substances (EPS) producing bacterial strains of municipal wastewater sludge: Isolation, molecular identification, EPS characterization and performance for sludge settling and dewatering. *Water Res.* 2010, 44, 2253–2266. [CrossRef]
- Shao, L.; He, P.; Yu, G.; He, P. Effect of proteins, polysaccharides, and particle sizes on sludge dewaterability. J. Environ. Sci. 2009, 21, 83–88. [CrossRef]
- 34. Yu, G.H.; He, P.J.; Shao, L.M.; Zhu, Y.S. Extracellular proteins, polysaccharides and enzymes impact on sludge aerobic digestion after ultrasonic pretreatment. *Water Res.* 2008, *42*, 1925–1934. [CrossRef] [PubMed]
- Dai, Q.; Ma, L.; Ren, N.; Ning, P.; Guo, Z.; Xie, L.; Gao, H. Investigation on extracellular polymeric substances, sludge flocs morphology, bound water release and dewatering performance of sewage sludge under pretreatment with modified phosphogypsum. *Water Res.* 2018, 142, 337–346. [CrossRef] [PubMed]
- Wang, B.B.; Liu, X.T.; Chen, J.M.; Peng, D.C.; He, F. Composition and functional group characterization of extracellular polymeric substances (EPS) in activated sludge: The impacts of polymerization degree of proteinaceous substrates. *Water Res.* 2018, 129, 133–142. [CrossRef] [PubMed]
- 37. Liu, Y.; Fang, H.H.P. Influences of extracellular polymeric substances (EPS) on flocculation, settling, and dewatering of activated sludge. *Environ. Sci. Technol.* 2003, *33*, 237–273. [CrossRef]
- 38. Neyens, E.; Baeyens, J.; Dewil, R.; Heyder, B.D. Advanced sludge treatment affects extracellular polymeric substances to improve activated sludge dewatering. *J. Hazard. Mater.* **2004**, *106*, 83–92. [CrossRef]

Disclaimer/Publisher's Note: The statements, opinions and data contained in all publications are solely those of the individual author(s) and contributor(s) and not of MDPI and/or the editor(s). MDPI and/or the editor(s) disclaim responsibility for any injury to people or property resulting from any ideas, methods, instructions or products referred to in the content.